



Dart Aerospace Ltd.
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D4035-043
Job Sheet 186866



Part No: D4035-043

Job Qty: 4 ea

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,2,4 IPP revA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Large Fab-6		NAH
100	Large Fab	4 pcs	12/7/18	12/7/18	0.00	3.04	Large Fab 1		CPC
110	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC10		
120	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC5		
130	Packaging	4 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	4 Ea	12/7/18	12/7/18	0.00	0.00	QC21		JAN 03 2019

Part Op 100 - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035 4- Weld
Descriptions: bushing in rib and grind weld flush as per dwg D4035

130 - LOCATION: WA004-5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-9	Bushing	8 Ea (2 ea)	90-Start up Operation	5115312
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	7 ft (1.75 ea)	90-Start up Operation	5121679

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-9	8	517	0
	M304TS0.750W.049	7	686	0



Container No: S140450



Part: D4035 - 043

Job No: 186866

Serial No/Batch: S140450

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Part Specifications

found.

Plex 11/22/18 9:26 AM Dart.lajeunesse.marie

Date: 12/27/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					